

SERVICE BULLETIN

BULLETIN # 11-04
DATE: 10/13/04
SUBJECT: 38SB FLYBRIDGE STANTION

HULL #s: Proto, #101, 102, 103, 104

It has recently come to our attention that the fwd fly bridge needs a stanchion added for additional support under the venturi. The following is a procedure for installing this stanchion.

Estimated time for this procedure is 1 Hour.

1. Apply the supplied 1" block to the center of the fly bridge with urethane sealant. The correct position of the block is on the forward side of the venturi land and aft of the horn bolts. The block should rest against the forward side of the venturi recess land.
2. Position the rail at centerline on the cabin top and against the block on the fly bridge.
3. Fasten the stanchion to the cabin top and to the block by using the #14 screws that are supplied with the stanchion.

